SiO ₂	65 to 80 percent by weight	
Na_2O	10 to 20 percent by weight	
CaO	5 to 15 percent by weight	
MgO	0 to 10 percent by weight	
Al_2O_3	0 to 5 percent by weight	
K_2O	0 to 5 percent by weight	

and a colorant portion consisting essentially of:

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Fe ₂ O ₃ (total iron)	0.30 to 0.70 percent by weight
FeO	0.08 to 0.16 percent by weight
Co_3O_4	3 to 25 PPM
Se	0.5 to 10 PPM

wherein the color of the glass is characterized by a dominant wavelength less than 560 nanometers, a color purity of no higher than 6 percent and a visible light transmission of 70 percent or greater at a thickness of 4 millimeters, and wherein the percent reduction of the total iron is between 21% and 34%.



(Amended) The composition as in claim 14 wherein the Fe₂O₃ concentration is from 0.45 to 0.65 weight percent, the Co₃O₄ concentration is from 8 to 20 PPM and the Se concentration is from 1 to 5 PPM.



(Amended) The composition as in claim 13 further including titanium dioxide present in an amount up to 1.5 wt. % of the glass composition.

(Amended) The composition as in claim 18 wherein said TiO₂ is present in an amount from 0.33 to 1.0 wt. %

23. (Amended) A neutral gray colored glass composition having a base glass portion comprising:

65 to 80 percent by weight

Na₂O 10 to 20 percent by weight
CaO 5 to 15 percent by weight
MgO 0 to 10 percent by weight
Al₂O₃ 0 to 5 percent by weight
K₂O 0 to 5 percent by weight

 SiO_2

and a colorant portion consisting essentially of:

Fe ₂ O ₃ (total iron)	0.30 to 0.70 percent by weight
FeO	0.08 to 0.16 by weight
Co ₃ O ₄	3 to 25 PPM
Se	0.5 to 10 PPM
NiO	up to 50 PPM

wherein the color of the glass is characterized by a dominant wavelength in the range of less than 560 nanometers, a color purity of no higher than 6 percent and a visible light transmission of 70 percent or greater at a thickness of 4 millimeters, and wherein the percent reduction of the total iron is between 21% and 34%.

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17-25. (Amended) The composition as in claim 23 wherein the Fe₂O₃ concentration is

from 0.45 to 0.65 weight percent, the Co_3O_4 concentration is from 8 to 20 PPM, and the Se concentration is from 1 to 5 PPM.

2933. (Amended) A neutral gray colored glass composition having a base glass portion comprising:

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SiO ₂	65 to 80 percent by weight
Na_2O	10 to 20 percent by weight
CaO	5 to 15 percent by weight
MgO	0 to 10 percent by weight
$Al_2 O_3$	0 to 5 percent by weight
K_2O	0 to 5 percent by weight

and a colorant portion consisting essentially of:

Fe ₂ O ₃ (total iron)	0.45 to 0.70 percent by weight
FeO	0.08 to 0.16 percent by weight
Co_3O_4	3 to 25 PPM
Se	0.5 to 10 PPM

wherein the color of the glass is characterized by a dominant wavelength less than 560 nanometers, a color purity of no higher than about 8 percent, a visible light transmission of greater than 70 percent, and a direct solar heat transmission at least 12 percentage points below the visible light transmission at a thickness of 4 millimeters, and wherein the percent reduction of the total iron is between 21% and 34%.

(Amended) A neutral gray colored glass composition having a base glass portion comprising:

SiO ₂	65 to 80 percent by weight
Na_2O	10 to 20 percent by weight
CaO	5 to 15 percent by weight
MgO	0 to 10 percent by weight
Al_2O_3	0 to 5 percent by weight
K_2O	0 to 5 percent by weight
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and a colorant portion consisting essentially of:

Fe ₂ O ₃ (total iron)	0.45 to 0.70 percent by weight
FeO	0.08 to 0.16 percent by weight
Co_3O_4	3 to 25 PPM
Se	0.5 to 10 PPM

wherein the color of the glass is characterized by a dominant wavelength less than 560 nanometers, a color purity of no higher than 6 percent and a visible light transmission of greater than 70 percent at a thickness of 4 millimeters, and wherein the percent reduction of the total iron is between 21% and 34%.

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(Amended) A neutral gray colored glass composition having a base glass portion

comprising:

SiO ₂	65 to 80 percent by weight
Na_2O	10 to 20 percent by weight
CaO	5 to 15 percent by weight
MgO	0 to 10 percent by weight
Al_2O_3	0 to 5 percent by weight
K_2O	0 to 5 percent by weight
	-

and a colorant portion consisting essentially of:

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Fe ₂ O ₃ ((total iron)greater than 0.45 up to 0.65
	percent by weight
FeO	0.08 to 0.16 percent by weight
Co_3O_4	3 to 25 PPM
Se	0.5 to 10 PPM
NiO	up to 50 PPM
	•

wherein the glass has a visible light transmission luminous transmittance of greater than 70 percent at a thickness of 4.0 millimeters, and wherein the percent reduction of the total iron is between 21% and 34%.



46. (Amended) The composition as in claim 39 wherein the Fe₂O₃ concentration is from 0.51 to 0.61 weight percent, the FeO concentration is from 0.08 to 0.14 weight percent, the Co₃O₄ concentration is from 5 to 24 PPM, the Se concentration is from 1 to 9 PPM and the NiO concentration is 15 to 31 PPM and further wherein said composition has a visible light transmission of 70 percent or greater at a thickness of 4 millimeters.

foll (Cont 47. (Amended) The composition as in claim 33 wherein the Fe₂O₃ concentration is from 0.51 to 0.61 weight percent, the FeO concentration is from 0.08 to 0.14 weight percent, the Co₃O₄ concentration is from 5 to 24 PPM and the Se concentration is from 1 to 9 PPM.

Add new Claims 48-58, as follows:

An IR and UV absorbing soda-lime-silica glass of a neutral tint having, in a nominal 4 mm thickness, a visible light transmittance of at least 70%, a direct solar heat transmission at least twelve percentage points below the visible light transmittance, a dominant wavelength not greater than 560 nm and a color purity of no more than 6%, said glass on a weight basis including as essential ingredients a total iron content expressed as Fe₂O₃ from about 0.3% to 0.7%, from about 0.5 to 10 ppm Se, from about 3 to 25 ppm Co₃O₄, 0 to 50 ppm NiO and 0 to 1.5% TiO₂, and having a ferrous iron to total iron (as Fe₂O₃) ratio in the range of 2l to 34.

An IR and UV absorbing soda-lime-silica glass as claimed in claim 48, wherein said direct solar heat transmission is at least fifteen percentage points below the visible light transmittance.

3750. An IR and UV absorbing soda-lime-silica glass as claimed in claim 48, having an ultraviolet radiation transmission less than 55%.

An IR and UV absorbing soda-lime-silica glass as claimed in claim 50, wherein said ultraviolet radiation transmission is less than 50%.

An IR and UV absorbing soda-lime-silica glass of a neutral tint having, in a nominal 4 mm thickness, a visible light transmittance of at least 70%, a direct solar heat transmission at least fifteen percentage points below the visible light transmittance, a dominant 20 wavelength not greater than 560 nm and a color purity of no more than 6%, said glass on a weight basis including as essential ingredients a total iron content expressed as Fe₂O₃ from about 0.45% to 0.65%, from about 1 to 5 ppm Se, from about 8 to 20 ppm Co₃O₄, 0 to 35 ppm NiO and 0 to 1% TiO₂, and having a ferrous iron to total iron (as Fe₂O₃) ratrio in the range of 25 to 31.

An IR and UV absorbing soda-lime-silica glass as claimed in claim 52, wherein said direct solar heat transmission is at least 20 percent points below the visible light transmittance.

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54. An IR and UV absorbing soda-lime-silica glass as claimed in claim 52, wherein said color purity is no more than 5%.

An IR and UV absorbing soda-lime-silica glass as claimed in claim 52, wherein said color purity is no more than 3%.

An IR and UV absorbing soda-lime-silica glass as claimed in claim 52, having an ultraviolet radiation transmission less than 55%.

An IR and UV absorbing soda-lime-silica glass as claimed in claim 56, wherein said ultraviolet radiation transmission is less than 50%.

458. An IR and UV absorbing soda-lime-silica glass of a neutral tint having a base glass composition comprising in percent by weight:

 SiO_2 65 - 80Na₂O 10 - 20CaO 5 - 15 MgO 0 - 100 - 5 $A1_2O_3$ K_2O 0 - 150 - 5 BaO B_2O_3 0 - 5

and traces of melting and refining ads, if any, and colorants consisting essentially of:

 $\begin{array}{lll} Fe_2O_3 \ (total \ iron) & 0.3 - 0.7 \ weight \ percent; \\ Se & 0.5 - 10 \ ppm; \\ Co_3O_4 & 3 - 25 \ ppm; \\ TiO_2 & 0 - 1.5 \ weight \ percent; \\ NiO & 0-50 \ ppm; \ and \end{array}$

FeO content to provide a ratio of ferrous iron to total iron in the range of 21 to 34,

the glass having a visible light transmittance of at least 70%, a direct solar heat transmission at least 12 percentage points below the visible light transmittance, a dominant wavelength not greater than 560 nm and a color purity of no more than 6% at a nominal glass thickness of 4 mm.